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**Shirata et al.**

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(54) **SPEED REDUCER FOR INDUSTRIAL ROBOT**

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See application file for complete search history.

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(57) **ABSTRACT**

(51) **Int. Cl.**

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**G01N 21/25** (2006.01)

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A speed reducer for an industrial robot includes a speed reducer main body and a lubricant deterioration sensor for detecting deterioration of a lubricant in the speed reducer main body. The lubricant deterioration sensor includes a light emitting element for emitting light, a color light receiving element for detecting a color of received light, a clearance forming member forming an oil clearance in which the lubricant enters, and a support member supporting the light emitting element, the color light receiving element, and the clearance forming member. The clearance forming member is transmissive so that the light emitted from the light emitting element transmits therethrough. The oil clearance is provided on an optical path from the light emitting element to the color light receiving element.

(52) **U.S. Cl.**

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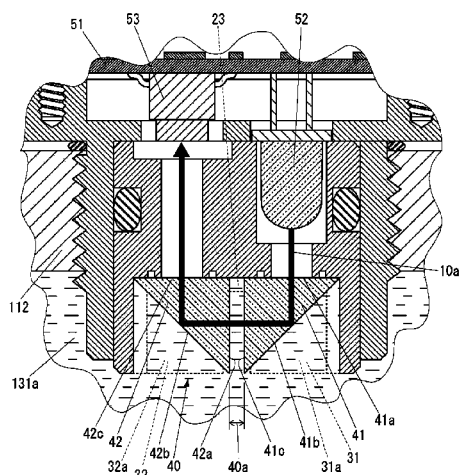
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**13 Claims, 13 Drawing Sheets**

(58) **Field of Classification Search**

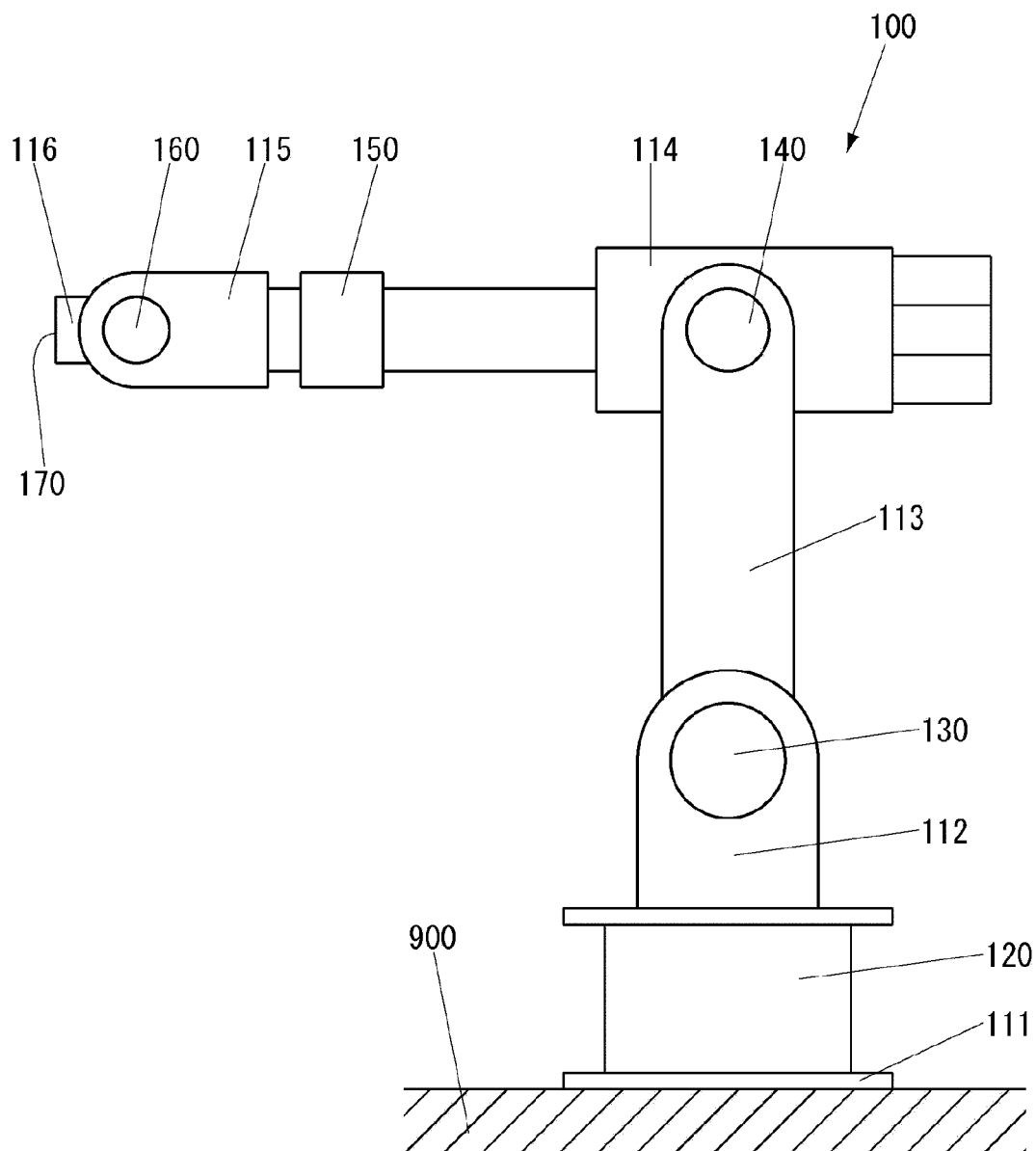
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**G01N 33/28** (2006.01)  
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*Fig. 1*



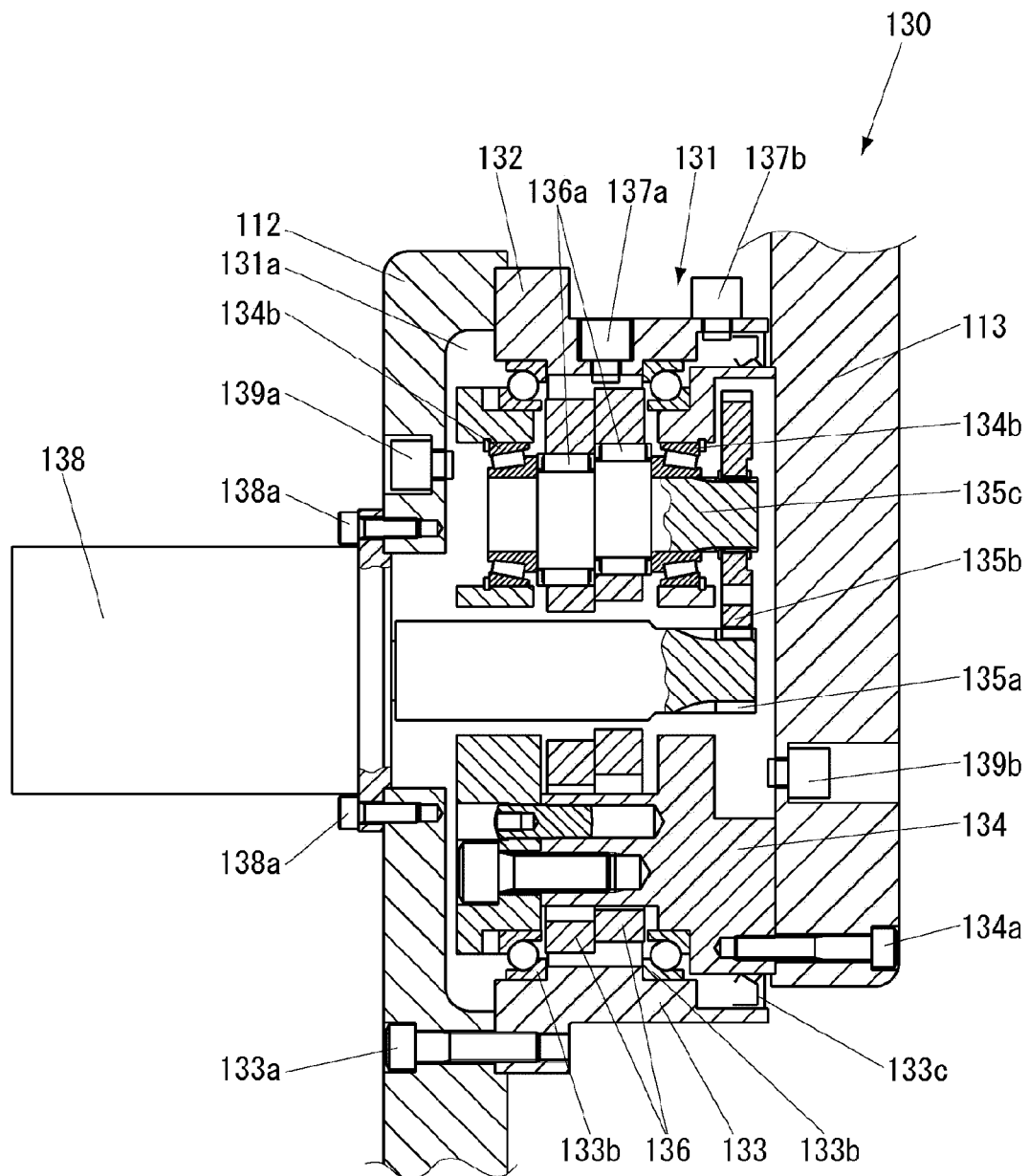


Fig. 3

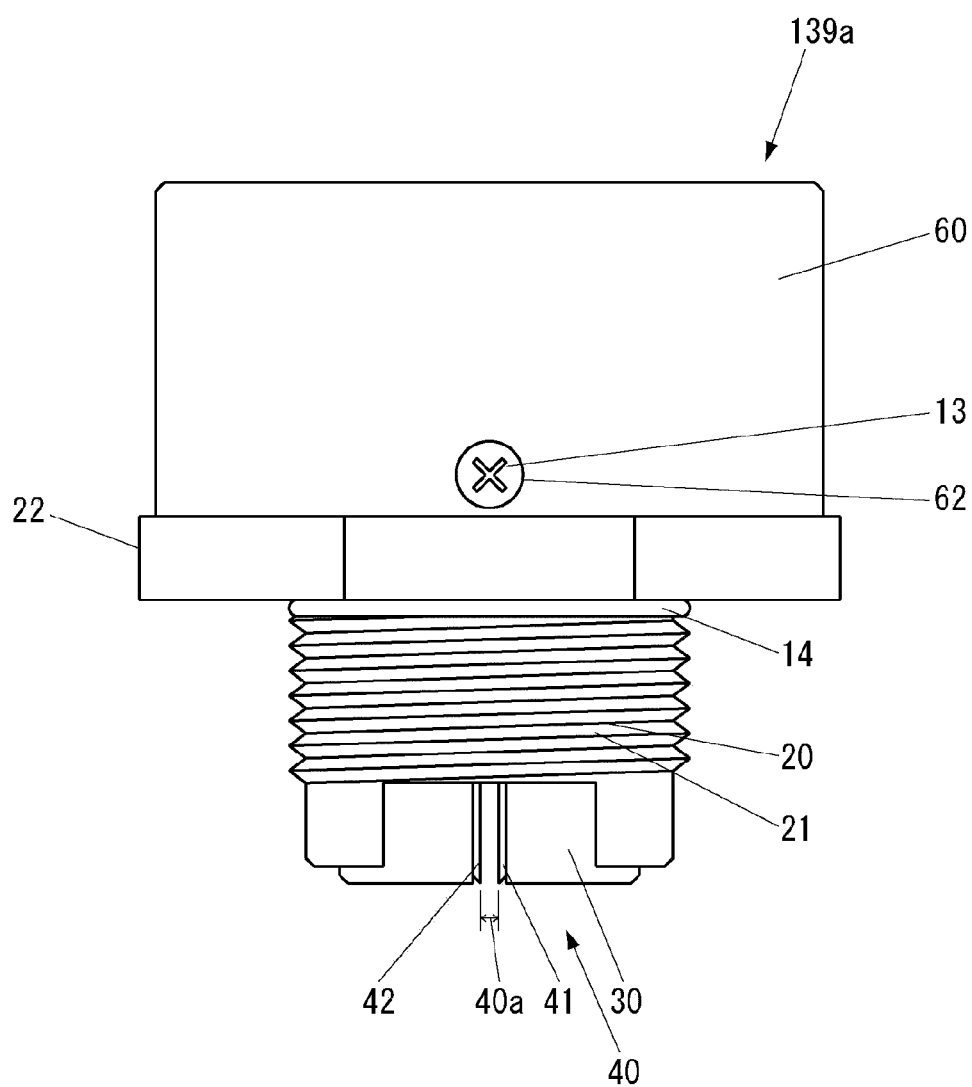


Fig. 4

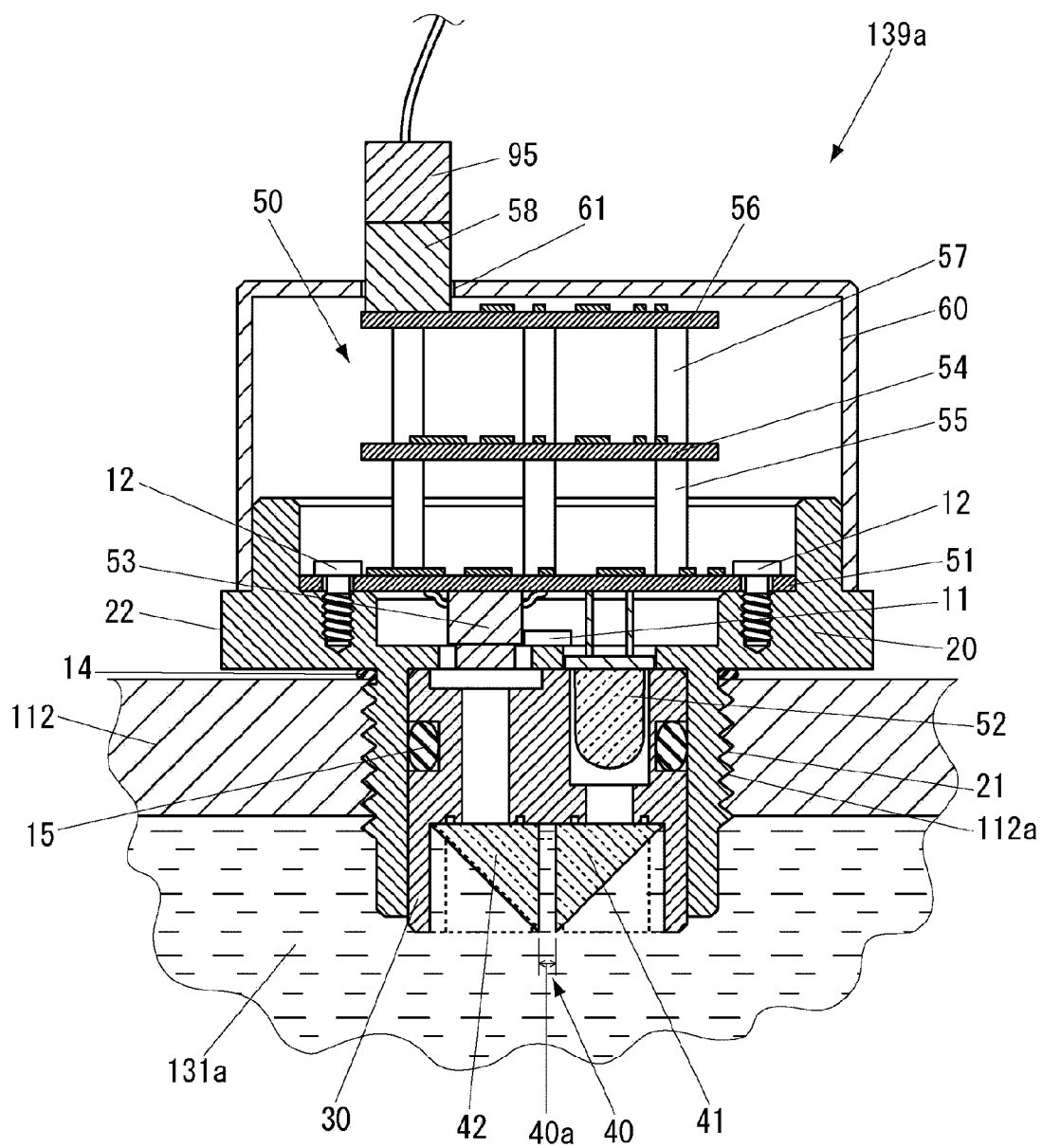


Fig. 5A

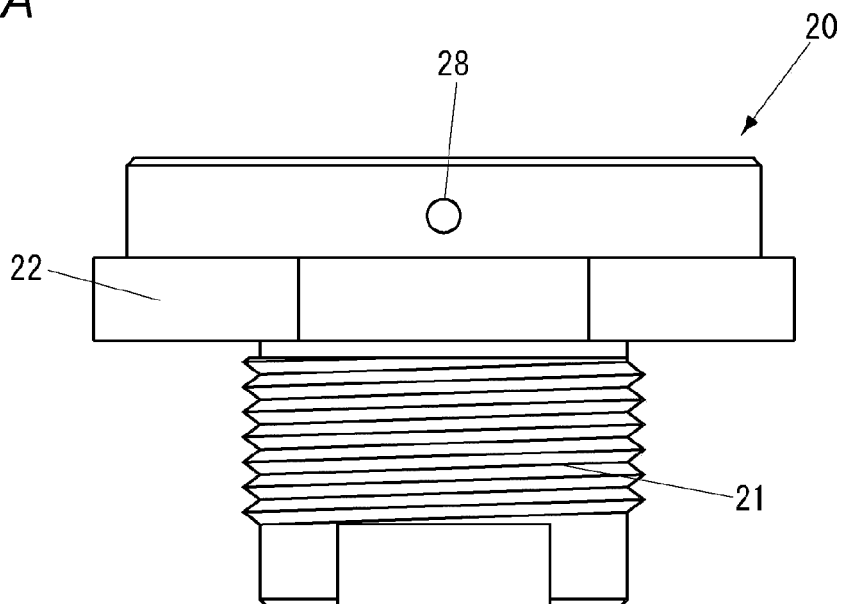


Fig. 5B

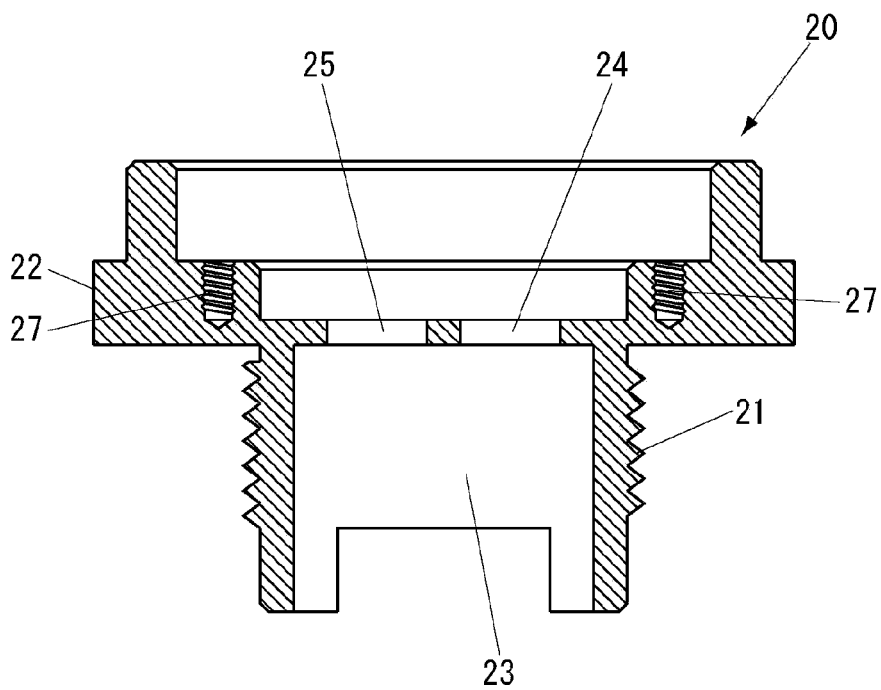


Fig. 6A

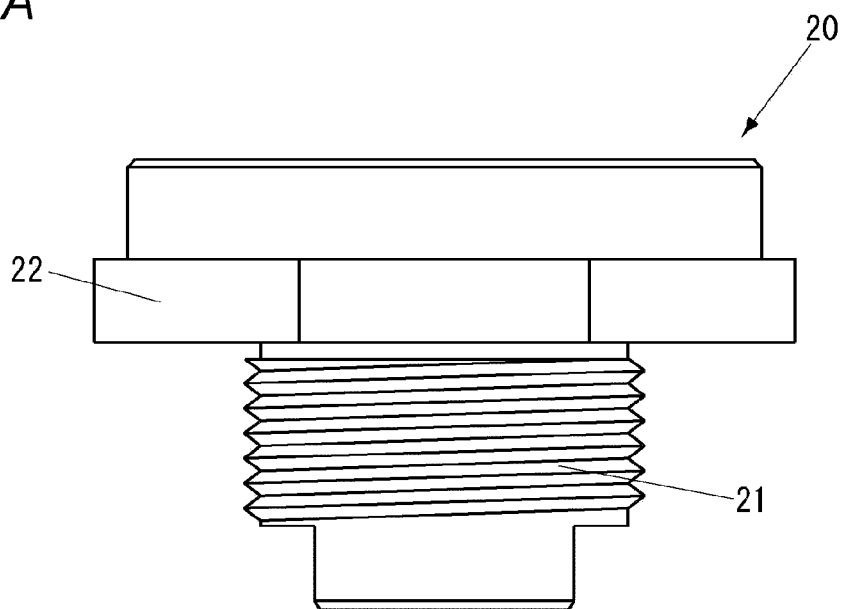


Fig. 6B

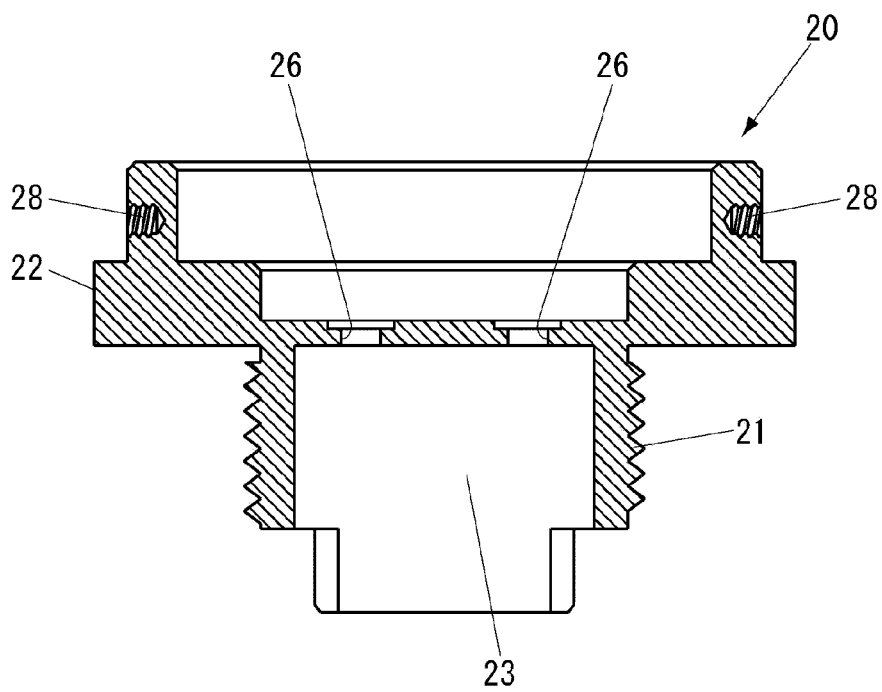




Fig. 7A

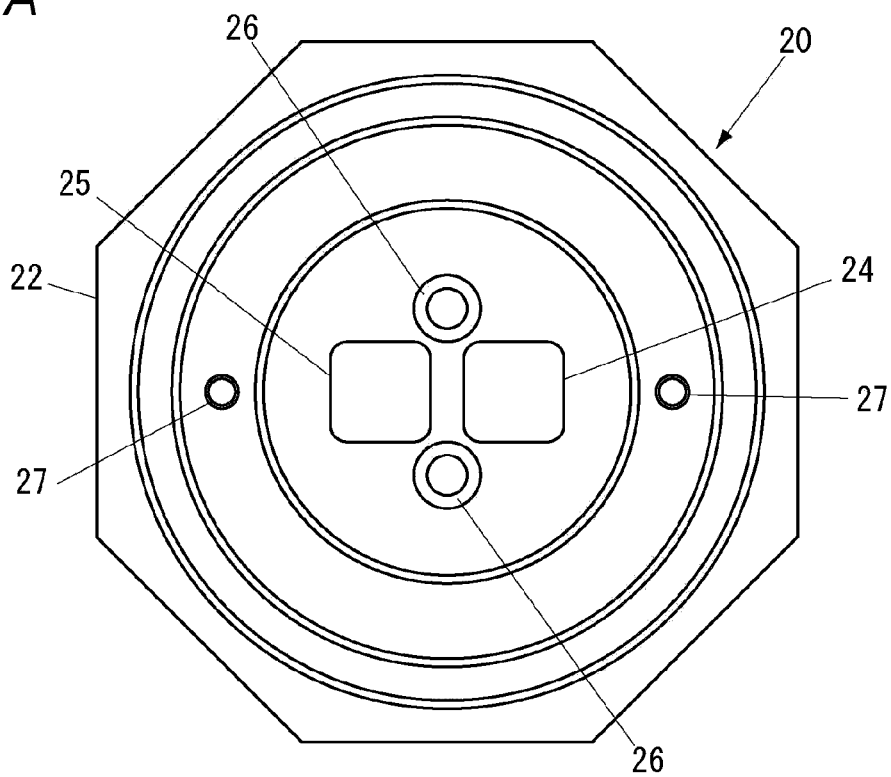
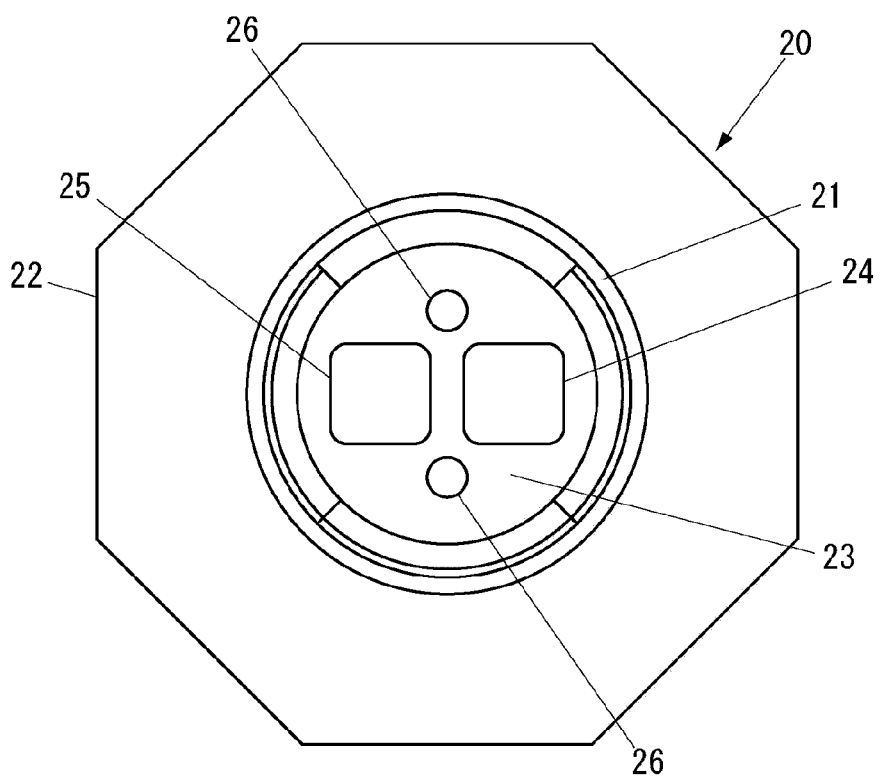
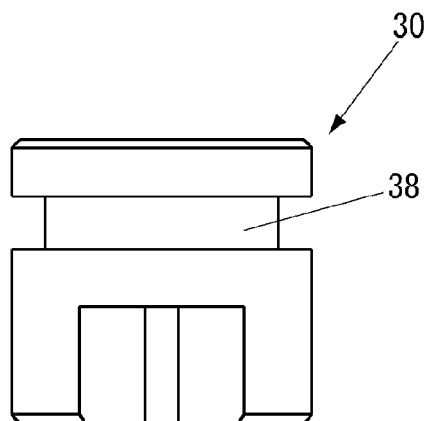


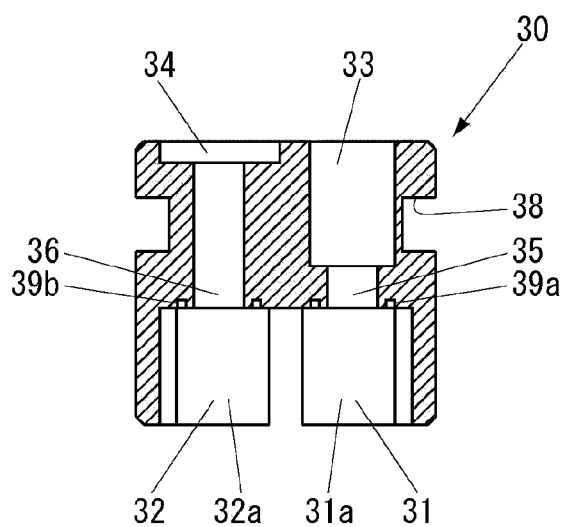
Fig. 7B



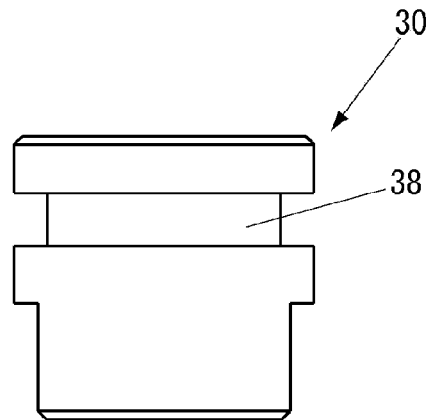
*Fig. 8A*



*Fig. 8B*



*Fig. 9A*



*Fig. 9B*

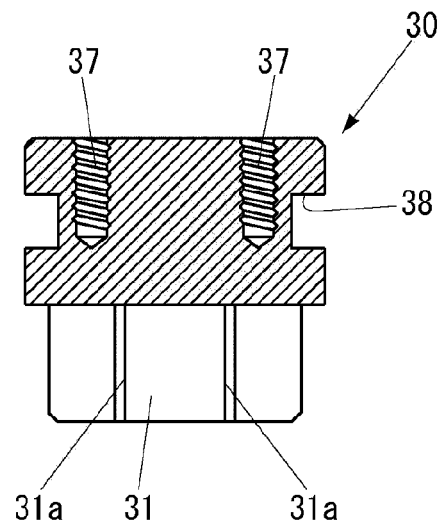


Fig. 10A

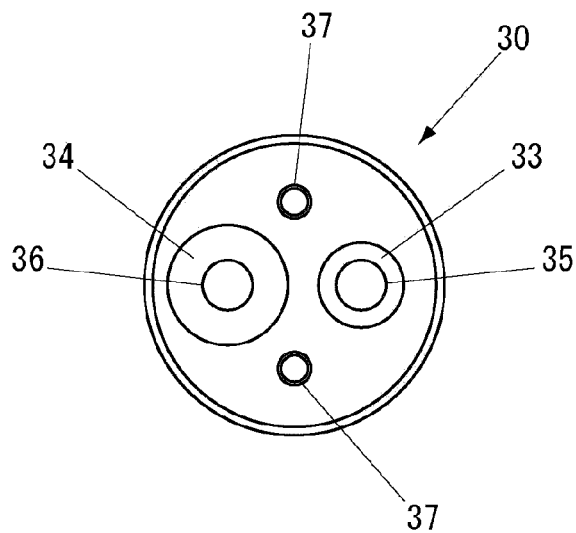


Fig. 10B

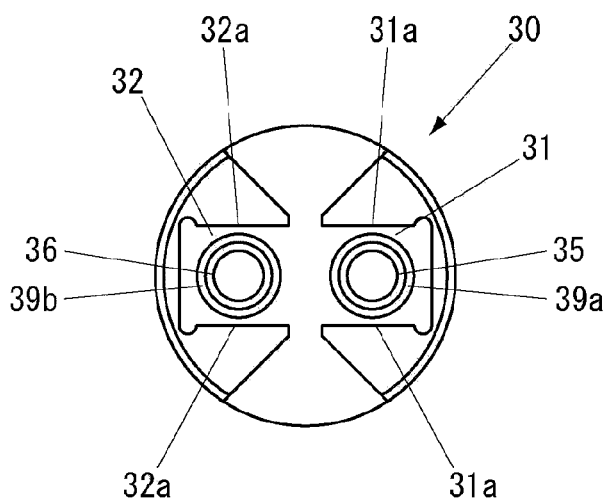
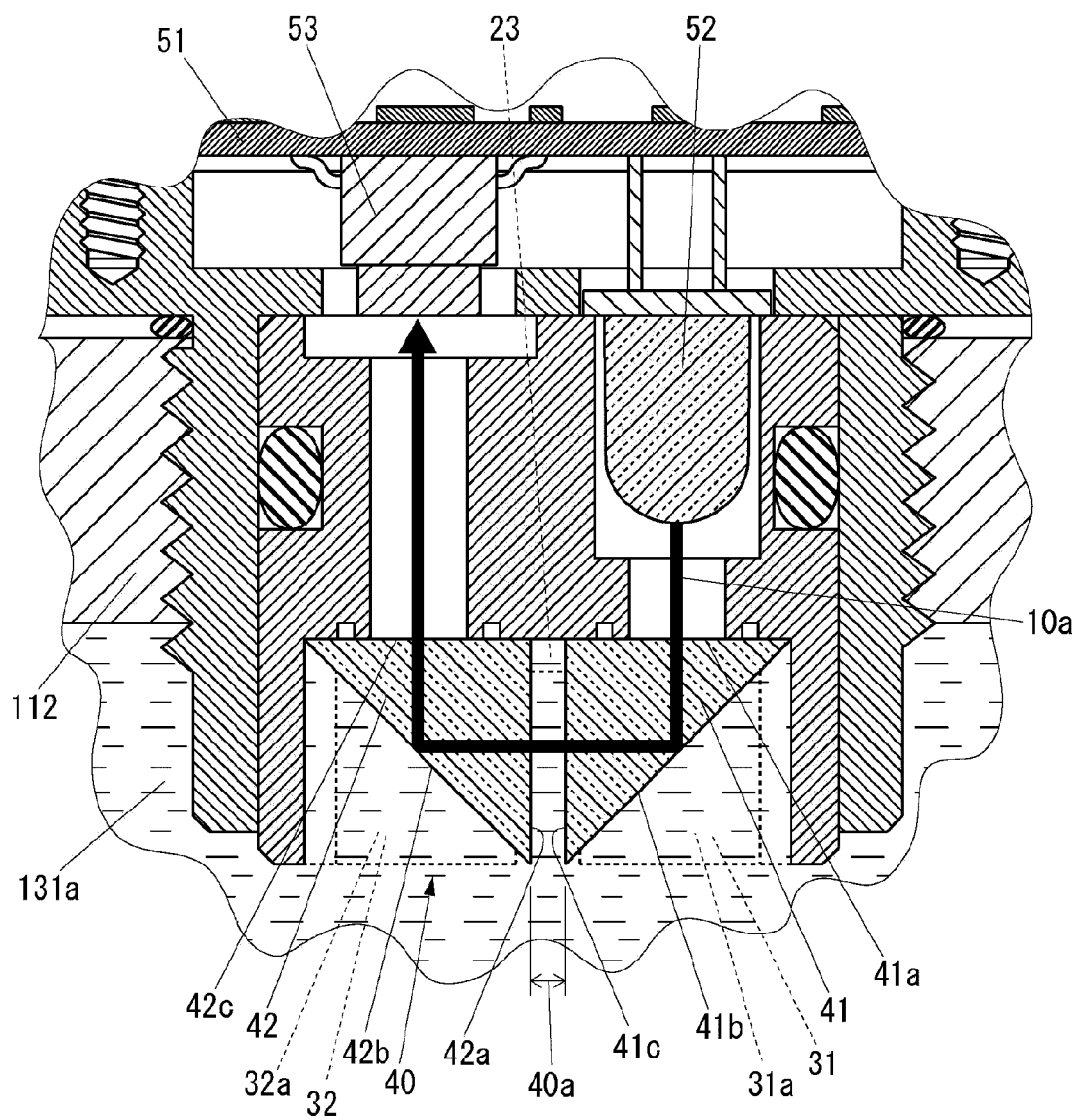
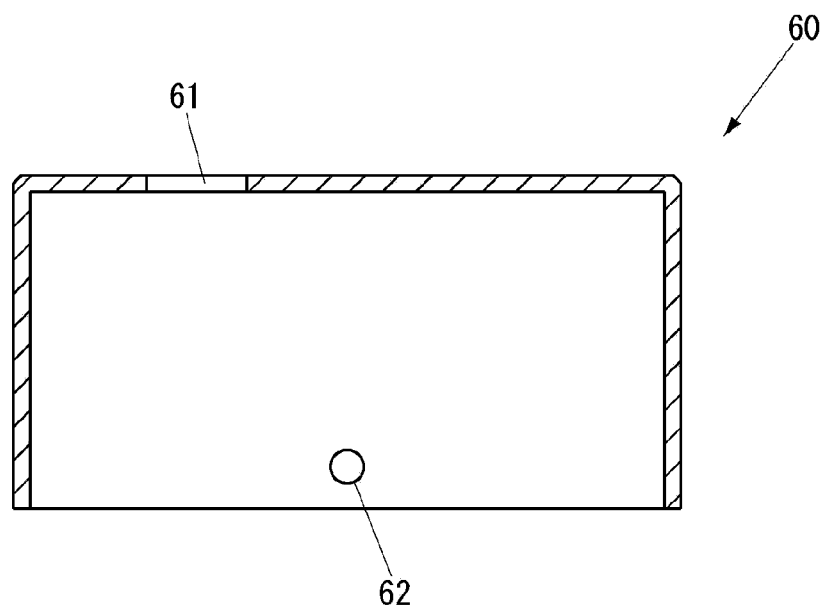


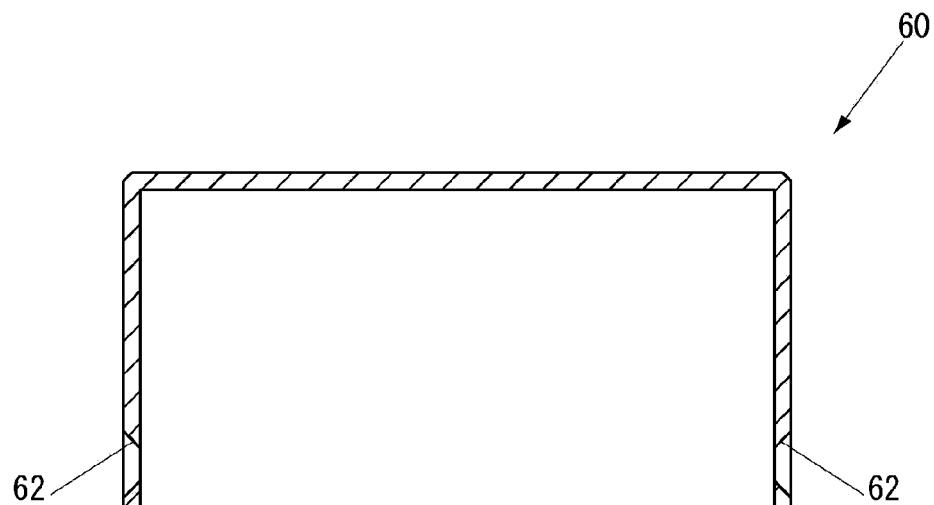
Fig. 11



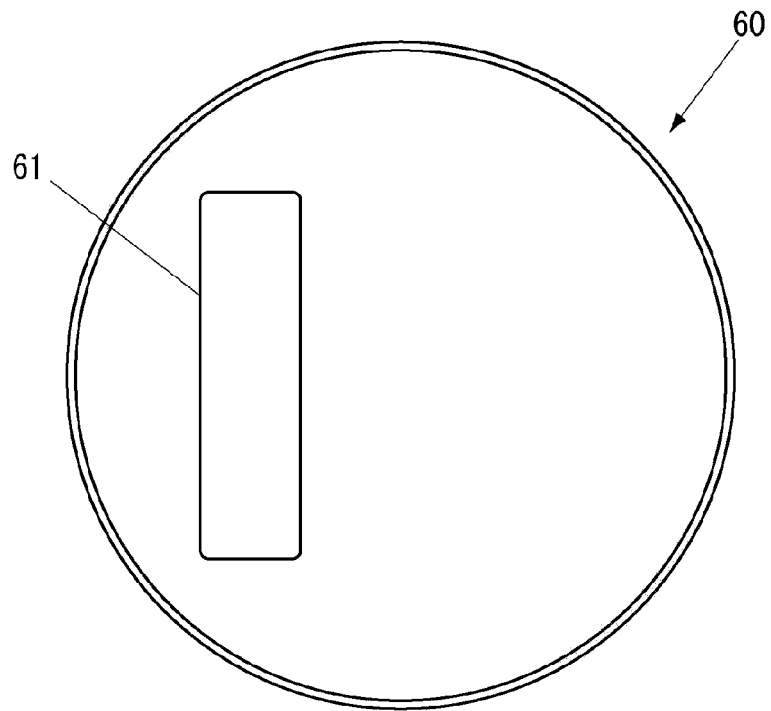
*Fig. 12A*



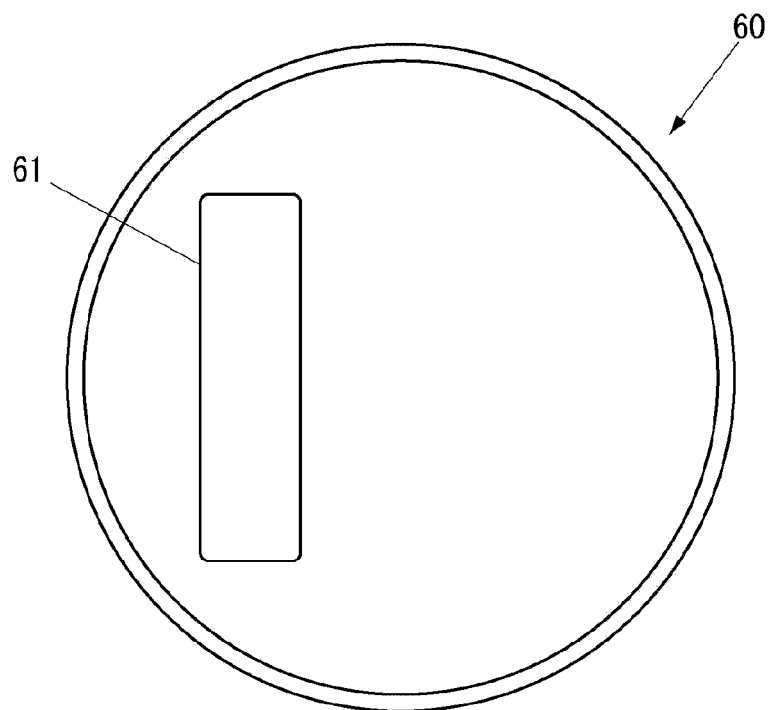
*Fig. 12B*



*Fig. 13A*



*Fig. 13B*



**SPEED REDUCER FOR INDUSTRIAL ROBOT****TECHNICAL FIELD**

The invention relates to a speed reducer for an industrial robot capable of predicting occurrence of a failure.

**BACKGROUND ART**

A speed reducer is used in a joint of an industrial robot, and accuracy of a trajectory of an arm is greatly dependent on performance of the speed reducer. When the performance of the speed reducer for the industrial robot is deteriorated, appropriate replacement of the speed reducer is of importance. However, when the speed reducer for the industrial robot is replaced, an industrial robot outfitted with the speed reducer for an industrial robot and a production line where the industrial robot is installed must be stopped. Accordingly, in order to ascertain a time to replace the speed reducer for an industrial robot, an appropriate prediction of a failure in the speed reducer for the industrial robot is of great importance.

A technique which has hitherto been known as a technique for predicting occurrence of a failure in the speed reducer for an industrial robot is to take a sample of a lubricant of the speed reducer, magnetically detect a concentration of iron powder, and predict occurrence of a failure in the speed reducer from the thus-detected concentration of iron powder (see; for instance, Patent Document 1).

**CITATION LIST**

Patent Document

Patent Document 1: JP-B-4523977

**SUMMARY OF INVENTION****Technical Problem**

However, the related-art technique requires to detect an amount of iron powder by taking a sample of lubricant from the speed reducer and, hence, has a problem that instantcy is inferior.

Accordingly, an object of the invention is to provide a speed reducer for an industrial robot capable of instantly predicting occurrence of a failure.

**Solution to Problem**

A speed reducer for an industrial robot according to the present invention includes:

- a speed reducer main body; and
- a lubricant deterioration sensor for detecting deterioration of a lubricant in the speed reducer main body, wherein the lubricant deterioration sensor includes a light emitting element for emitting light, a color light receiving element for detecting a color of received light, a clearance forming member forming an oil clearance in which the lubricant enters, and a support member supporting the light emitting element, the color light receiving element, and the clearance forming member,

the clearance forming member is transmissive so that the light emitted from the light emitting element transmits there-through, and

the oil clearance is provided on an optical path from the light emitting element to the color light receiving element.

By means of the configuration, the lubricant deterioration sensor detects colors of light, among light rays emitted from the light emitting element, of wavelengths that are not absorbed by contaminants in a lubricant, such as iron powder, by means of the color light receiving element at the oil clearance. Hence, colors of the contaminants in the lubricant in the speed reducer main body can be instantly detected. Specifically, the lubricant deterioration sensor can instantly specify types and amounts of contaminants in the lubricant of the speed reducer main body on the basis of the colors detected by the color light receiving element. As a consequence, the speed reducer for an industrial robot of the invention can instantly predict occurrence of a failure.

In the speed reducer for an industrial robot according to the present invention, the light emitting element may be a white LED configured to emit white light.

By means of the above configuration, when compared with a configuration in which the light emitting elements are lamps except; for instance, LEDs, the sensor can be miniaturized. Therefore, the speed reducer for an industrial robot of the invention can be miniaturized.

In the speed reducer for an industrial robot according to the present invention, a reflection surface for bending the optical path may be formed on the clearance forming member.

By means of the above configuration, when compared with a configuration where the optical path from the light emitting element to the color light receiving element is straightforward, the light emitting element and the color light receiving element are placed in close proximity to each other, so that the entirety of the lubricant deterioration sensor can be made compact. Further, in the lubricant deterioration sensor, the clearance forming member plays the role of bending the optical path as well as the role of creating the oil clearance. Hence, when compared with a configuration separately provided with a member for bending the optical path instead of the clearance forming member, the number of parts can be curtailed. Consequently, the speed reducer for an industrial robot of the invention can be miniaturized and subjected to a decrease in the number of parts.

In the speed reducer for an industrial robot according to the present invention, the clearance forming member may have two rectangular prisms each of which has the reflection surface for bending the optical path at 90-degree angle, so that the optical path is bent at 180-degree angle by the reflection surfaces of the two rectangular prisms, and the oil clearance may be formed between the two rectangular prisms.

By means of the configuration, the lubricant deterioration sensor can be miniaturized by means of a simple configuration that includes a smaller number of parts. Consequently, the speed reducer for an industrial robot of the invention can be miniaturized by means of a simple configuration that includes a smaller number of parts.

In the speed reducer for an industrial robot according to the present invention may further includes an optical path surrounding member for surrounding at least a portion of the optical path, wherein a surface of the optical path surrounding member is treated with antireflection processing.

By means of the configuration, in the lubricant deterioration sensor, the color light receiving element prevents from receiving unwanted reflected light. Hence, when compared with a configuration in which the color light receiving element experiences unwanted reflected light, detection accuracy of colors of contaminants in the lubricant can be enhanced. Therefore, the speed reducer for an industrial robot of the invention can enhance the accuracy of prediction of a failure.



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In the speed reducer for an industrial robot according to the present invention, the surfaces of the clearance forming member that forms the oil clearance may be treated with oil repellent treatment.

By means of the configuration, the lubricant deterioration sensor enables easy circulation of the lubricant through the oil clearance. Therefore, when compared with a configuration in which the lubricant becomes easily congested in the oil clearance, the detection accuracy of colors of contaminants in the lubricant can be enhanced. Moreover, in relation to the lubricant deterioration sensor, when the surfaces that make up the oil clearance are given oil repellent treatment, the surfaces that make up the oil clearance become less susceptible to stains, so that degradation of detection accuracy of colors of contaminants in the lubricant, which would otherwise be caused by adhesion of stains on the surfaces, can be inhibited. Therefore, the speed reducer for an industrial robot of the invention can enhance the accuracy of prediction of a failure.

An industrial robot according to the present invention includes:

- an arm;
  - a speed reducer for a joint of the arm; and
  - a lubricant deterioration sensor for detecting deterioration of a lubricant of the speed reducer, wherein
- the lubricant deterioration sensor has a light emitting element for emitting light, a color light receiving element for detecting a color of received light, a clearance forming member forming an oil clearance in which the lubricant enters, and a support member supporting the light emitting element, the color light receiving element, and the clearance forming member,

the clearance forming member is transmissive so that the light emitted from the light emitting element transmits there-through, and

the oil clearance is provided on an optical path from the light emitting element to the color light receiving element.

By means of the configuration, the lubricant deterioration sensor detects colors of light, among light rays emitted from the light emitting element, of wavelengths that are not absorbed by contaminants in a lubricant, such as iron powder, by means of the color light receiving element at the oil clearance. Hence, colors of the contaminants in the lubricant in the speed reducer main body can be instantly detected. Specifically, the lubricant deterioration sensor can instantly specify types and amounts of contaminants in the lubricant of the speed reducer on the basis of the colors detected by the color light receiving element. As a consequence, the industrial robot of the invention can instantly predict occurrence of a failure.

#### Advantageous Effects of Invention

The speed reducer for an industrial robot of the invention enables instant prediction of a failure.

#### BRIEF DESCRIPTION OF DRAWINGS

FIG. 1 is a side view of an industrial robot of an embodiment of the invention.

FIG. 2 is a cross sectional view of a joint of the industrial robot shown in FIG. 1.

FIG. 3 is a front view of a lubricant deterioration sensor shown in FIG. 2.

FIG. 4 is a front cross sectional view of the lubricant deterioration sensor shown in FIG. 3.

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FIG. 5A is a front view of a support member shown in FIG. 3, and FIG. 5B is a front cross sectional view of the support member shown in FIG. 3.

FIG. 6A is a side view of the support member shown in FIG. 3, and FIG. 6B is a side cross sectional view of the support member shown in FIG. 3.

FIG. 7A is a plan view of the support member shown in FIG. 3, and FIG. 7B is a bottom view of the support member shown in FIG. 3.

FIG. 8A is a front view of a holder shown in FIG. 3, and FIG. 8B is a front cross sectional view of the holder shown in FIG. 3.

FIG. 9A is a side view of the holder shown in FIG. 3, and FIG. 9B is a side cross sectional view of the holder shown in FIG. 3.

FIG. 10A is a plan view of the holder shown in FIG. 3, and FIG. 10B is a bottom view of the holder shown in FIG. 3.

FIG. 11 is a diagram showing an optical path from a white LED to an RGB sensor shown in FIG. 4.

FIG. 12A is a front cross sectional view of a cover shown in FIG. 3, and FIG. 12B is a side cross sectional view of the cover shown in FIG. 3.

FIG. 13A is a plan view of the cover shown in FIG. 3, and FIG. 13B is a bottom view of the cover shown in FIG. 3.

#### DESCRIPTION OF EMBODIMENTS

An embodiment of the invention is hereunder described by reference to the drawings.

First, a configuration of an industrial robot of the embodiment is described.

FIG. 1 is a side view of an industrial robot 100 of the embodiment.

As shown in FIG. 1, the industrial robot 100 has a mount 111 that is mounted to an installation area 900, such as a floor and a ceiling; arms 112 to 116; a joint 120 for joining the mount 111 to the arm 112; a joint 130 for joining the arm 112 to the arm 113; a joint 140 for joining the arm 113 to the arm 114; a joint 150 for joining the arm 114 to the arm 115; a joint 160 for joining the arm 115 to the arm 116; and a joint 170 for joining the arm 116 to an unillustrated hand.

FIG. 2 is a cross sectional view of the joint 130. Explanations are hereunder given to the joint 130. The same also applies to the joint 120 and the joints 140 to 170.

As shown in FIG. 2, the joint 130 is equipped with a speed reducer 131 to serve as a speed reducer for an industrial robot of the invention that joins the arm 112 to the arm 113; a motor 138 secured to the arm 112 by means of a bolt 138a; and a lubricant deterioration sensor 139a and a lubricant deterioration sensor 139b for detecting deterioration of a lubricant 131a of the speed reducer 131.

The speed reducer 131 is equipped with a speed reducer main body 132 and a lubricant deterioration sensor 137a and a lubricant deterioration sensor 137b for detecting deterioration of the lubricant 131a of the speed reducer main body 132.

The speed reducer main body 132 is equipped with a case 133 secured to the arm 112 with a bolt 133a; a support 134 secured to the arm 113 with a bolt 134a; a gear 135a fixed to an output shaft of the motor 138; three gears 135b that are placed at regular intervals around a center shaft of the speed reducer 131 and that mesh with the gear 135a; three crank shafts 135c that are placed at regular intervals around the center shaft of the decelerator 131 and that are secured to the respective gears 135b; and two external gears 136 that mesh with internal gears provided in the case 133.

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The support **134** is rotatably supported by the case **133** by way of a bearing **133b**. A seal member **133c** for preventing a leakage of the lubricant **131a** is interposed between the case **133** and the support **134**.

The crank shafts **135c** are rotatably supported by the support **134** by way of a bearing **134b** and also rotatably supported by the external gears **136** by way of a bearing **136a**.

The lubricant deterioration sensor **137a** and the lubricant deterioration sensor **137b** are secured to the case **133**. The lubricant deterioration sensor **139a** is secured to the arm **112**. The lubricant deterioration sensor **139b** is secured to the arm **113**.

FIG. 3 is a front view of the lubricant deterioration sensor **139a**. FIG. 4 is a front cross sectional view of the lubricant deterioration sensor **139a** that remains secured to the arm **112**. Explanations are hereunder given to the lubricant deterioration sensor **139a**. However, the same also applies to lubricant deterioration sensors, such as the lubricant deterioration sensors **137a**, **137b**, and **139b**, other than the lubricant deterioration sensor **139a**.

As shown in FIGS. 3 and 4, the lubricant deterioration sensor **139a** has a support member **20** that supports parts of the lubricant deterioration sensor **139a** and that is made of an aluminum alloy; a holder **30** that is secured to the support member **20** with a screw **11** and that is made of an aluminum alloy; a clearance forming member **40** held by the holder **30**; an electronic parts group **50** equipped with a circuit board **51** secured to the support member **20** with screws **12**; and a cover **60** that is secured to the support member **20** with screws **13** and that is made of an aluminum alloy.

The clearance forming member **40** is made from two rectangular prisms **41** and **42** that are made of glass. An oil clearance **40a** that is for intrusion of the lubricant **131a** is formed between the two rectangular prisms **41** and **42**.

The electronic parts group **50** is equipped with a white LED **52** implemented on the circuit board **51**; an RGB sensor **53** implemented on the circuit board **51**; a circuit board **54** placed opposite the surface of the circuit board **51** on which the white LED **52** and the RGB sensor **53** are implemented; a plurality of pillars **55** for fixing the circuit board **51** to the circuit board **54**; a circuit board **56** placed opposite the side of the circuit board **54** that faces the circuit board **51**; a plurality of pillars **57** for fixing the circuit board **54** to the circuit board **56**; and a connector **58** implemented opposite the side of the circuit board **56** that faces the circuit board **54**. A plurality of electronic parts are implemented on the circuit board **51**, the circuit board **54**, and the circuit board **56**. The circuit board **51**, the circuit board **54**, and the circuit board **56** are electrically connected together.

The lubricant deterioration sensor **139a** is equipped with an O ring **14** that prevents a leakage of the lubricant **131a** from spacing between the support member **20** and the arm **112** and an O ring **15** that prevents a leakage of the lubricant **131a** from spacing between the support member **20** and the holder **30**.

FIG. 5A is a front view of the support member **20**. FIG. 5B is a front cross sectional view of the support member **20**. FIG. 6A is a side view of the support member **20**. FIG. 6B is a side cross sectional view of the support member **20**. FIG. 7A is a plan view of the support member **20**. FIG. 7B is a bottom view of the support member **20**.

As shown in FIGS. 3 to 7B, the support member **20** is equipped with a screw portion **21** to be secured in a tapped hole **112a** of the arm **112**, a hexagonal tool contact **22** to be gripped by a tool when the screw portion **21** is rotated with respect to a tapped hole **112a** of the arm **112**, and a holder housing **23** that houses the holder **30**. The support member **20** has a hole **24** for insertion of the white LED **52**; a hole **25** for

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insertion of the RGB sensor **53**; two holes **26** for insertion of the screw **11**; two tapped holes **27** for insertion of the screws **12**; and two tapped holes **28** for screw engagement with the screws **13**.

The support member **20** supports the white LED **52** and the RGB sensor **53** by way of the circuit board **51**. The support member **20** supports the clearance forming member **40** by way of the holder **30**.

FIG. 8A is a front view of the holder **30**. FIG. 8B is a front cross sectional view of the holder **30**. FIG. 9A is a side view of the holder **30**. FIG. 9B is a side cross sectional view of the holder **30**. FIG. 10A is a plan view of the holder **30**. FIG. 10B is a bottom view of the holder **30**. FIG. 11 is a diagram showing an optical path **10a** from the white LED **52** to the RGB sensor **53**.

As shown in FIGS. 3, 4, and 8A to 11, the holder **30** is equipped with a prism housing **31** that houses the rectangular prism **41**, a prism housing **32** that houses the rectangular prism **42**, and an LED housing **33** that houses the white LED **52**. Formed in the holder **30** are a hole **34** for the RGB sensor **53**, a hole **35** for establishing a mutual communication between the prism housing **31** and the LED housing **33**, a hole **36** for establishing a mutual communication between the prism housing **32** and the hole **34**, two tapped holes **37** for screw engagement with the screws **11**, a groove **38** to which the O ring **15** is to be fitted, an annular groove **39a** for preventing intrusion of an adhesive, which is used for fixing the rectangular prism **41** to the prism housing **31**, into the hole **35**, and an annular groove **39b** for preventing intrusion of an adhesive, which is used for fixing the rectangular prism **42** to the prism housing **32**, into the hole **36**.

The prism housing **31** has two walls **31a** between which the rectangular prism **41** is to be inserted. The walls **31a** fix the rectangular prism **41** by means of an adhesive. The prism housing **32** has two walls **32a** between which the rectangular prism **42** is to be inserted. The walls **32a** fix the rectangular prism **42** by means of an adhesive.

The holder **30** surrounds at least a portion of the optical path **10a** from the white LED **52** to the RGB sensor **53** by means of the LED housing **33**, the hole **35**, the prism housing **31**, the prism housing **32**, the hole **36**, the hole **34**, making up an optical path surrounding member of the invention.

A surface of the holder **30** is treated by antireflection; for instance, mat black anodized aluminum treatment.

As shown in FIG. 11, the oil clearance **40a** of the clearance forming member **40** is placed on the optical path **10a** from the white LED **52** to the RGB sensor **53**.

The rectangular prisms **41** and **42** are transmissive so that light emitted from the white LED **52** transmits therethrough. The rectangular prism **41** has an incident surface **41a** on which light emitted by the white LED **52** falls, a reflection surface **41b** that reflects the light fell on the incident surface **41a**, to thus make a 90-degree turn of a traveling direction of light, and an exit surface **41c** from which the light reflected by the reflection surface **41b** exits. The rectangular prism **42** has an incident surface **42a** on which light exited from the exit surface **41c** of the rectangular prism **41** falls, a reflection surface **42b** that reflects the light fell on the incident surface **42a**, to thus make a 90-degree turn of a traveling direction of light, and an exit surface **42c** from which the light reflected by the reflection surface **42b** exits.

The incident surface **41a**, the reflection surface **41b**, and the exit surface **41c** of the rectangular prism **41**, and the incident surface **42a**, the reflection surface **42b**, and the exit surface **42c** of the rectangular prism **42** are optically polished. The reflection surface **41b** of the rectangular prism **41** and the reflection surface **42b** of the rectangular prism **42** each are

covered with an aluminum evaporated film. In order to protect the aluminum evaporated film that has a low degree of hardness and adhesion, the aluminum evaporated film is further coated with an SiO<sub>2</sub> film.

The optical path **10a** is bent at 90-degree angle on the reflection surface **41b** of the rectangular prism **41**, further is bent at 90-degree angle also on the reflection surface **42b** of the rectangular prism **42**. To be specific, the optical path **10a** is bent at 180 degrees angle by the clearance forming member **40**.

A distance between the exit surface **41c** of the rectangular prism **41** and the incident surface **42a** of the rectangular prism **42** is a length of the oil clearance **40a**. The length of the oil clearance **40a** is 1 millimeter for instance. When the length of the oil clearance **40a** is too short, contaminants in the lubricant **131a** become difficult to flow through the oil clearance **40a** appropriately, so that a degree of detection accuracy of a color of the contaminants in the lubricant **131a** deteriorates. In the meantime, when the length of the oil clearance **40a** is too long, light emitted from the white LED **52** is too absorbed by the contaminants in the lubricant **131a** in the oil clearance **40a** to reach the RGB sensor **53**, so that the degree of detection accuracy of the color of the contaminants in the lubricant **131a** also deteriorates. Consequently, it is preferable that the length of the oil clearance **40a** be appropriately set such that the degree of detection accuracy of the color of the contaminants in the lubricant **131a** improves.

The white LED **52** is an electronic part that emits white light and makes up a light emitting element of the invention. For instance, NSPW500GS-K1 manufactured by Nichia Corporation, can be used as the white LED **52**.

The RGB sensor **53** is an electronic part that detects a color of received light and makes up a color light receiving element of the invention. For instance, S9032-02 manufactured by Hamamatsu Photonics K.K. can be used as the RGB sensor **53**.

As shown in FIG. 4, the connector **58** is connected to a connector **59** of an external device of the lubricant deterioration sensor **139a** and is fed with electric power from the external device by way of a connector **95**. A detection result of the lubricant deterioration sensor **139a** is output to the external device as an electric signal by way of the connector **95**.

FIG. 12A is a front cross sectional view of the cover **60**. FIG. 12B is a side cross sectional view of the cover **60**. FIG. 13A is a plan view of the cover **60**. FIG. 13B is a bottom view of the cover **60**.

As shown in FIGS. 3, 4, 12, and 13, the cover **60** has a hole **61** for insertion of the connector **58** and two holes **62** for insertion of the screw **13**.

A surface of the cover **60** is treated by antireflection; for instance, mat black anodized aluminum treatment.

Next, a method for assembling the lubricant deterioration sensor **139a** is described. In this regard, explanations are given to the lubricant deterioration sensor **139a**. However, the same also applies to a lubricant deterioration sensor other than the lubricant deterioration sensor **139a**, such as the lubricant deterioration sensors **137a**, **137b**, and **139b**.

First, an adhesive is applied to two surfaces of the surfaces of the rectangular prism **41** that contact the two walls **31a** of the prism housing **31** as well as to an outer peripheral surface of the groove **39a** that contacts the incident surface **41a** of the rectangular prism **41** of the prism housing **31** of the holder **30**, whereby the rectangular prism **41** is secured to the prism housing **31** by means of the adhesive. In addition, an adhesive is applied to two surfaces of the surfaces of the rectangular prism **42** that contact the two walls **32a** of the prism housing **32** as well as to an outer peripheral surface of the groove **39b**

which contacts the exit surface **42c** of the rectangular prism **42** of the prism housing **32** of the holder **30**, whereby the rectangular prism **42** is secured to the prism housing **32** by means of the adhesive. Further, the white LED **52** is secured to the LED housing **33** of the holder **30** by means of the adhesive.

Next, the holder **30** outfitted with the O ring **15** is secured, by means of the screw **11**, to the holder housing **23** of the support member **20** outfitted with the O ring **14**.

The electronic parts group **50** into which various electronic parts except the white LED **52**; namely, the circuit board **51**, the RGB sensor **53**, and the connector **58**, are previously assembled is secured to the support member **20** by the screws **12**, thereby the white LED **52** is soldered to the circuit board **51**.

Finally, the cover **60** is secured to the support member **20** by the screw **13**.

A method for mounting the lubricant deterioration sensor **139a** to the arm **112** is now described. Although an explanation is given to the lubricant deterioration sensor **139a** in the following descriptions, the same also applies to their counterpart lubricant deterioration sensors, such as the lubricant deterioration sensors **137a**, **137b**, and **139b**, other than the lubricant deterioration sensor **139a**.

First, the tool contact **22** of the support member **20** is pinched with a tool, and the screw **21** of the support member **20** is screwed into the tapped hole **112a** of the arm **112**, whereby the lubricant deterioration sensor **139a** is secured to the arm **112**.

The connector **95** of an external device of the lubricant deterioration sensor **139a** is connected to the connector **58**.

Operation of the industrial robot **100** is now described.

First, operation of the joint **130** is described. Although the joint **130** is described in the followings, the same also applies to its counterpart joints **120** and **140** to **170**.

When an output shaft of the motor **138** of the joint **130** rotates, torque of the motor **138** is decelerated by the speed reducer **131**, whereupon the arm **113** secured to the support **134** of the speed reducer **131** is actuated with respect to the arm **112** secured to the case **133** of the speed reducer **131**.

Next, operation of the lubricant deterioration sensor **139a** is described. Although explanations are given to the lubricant deterioration sensor **139a** in the followings, the same also applies to its counterpart lubricant deterioration sensors, such as the lubricant deterioration sensors **137a**, **137b**, and **139b**, other than the lubricant deterioration sensor **139a**.

In the lubricant deterioration sensor **139a**, white light is emitted from the white LED **52** by means of the electric power fed from an external device by way of the connector **58**.

The lubricant deterioration sensor **139a** outputs amounts of RGB colors of light received by the RGB sensor **53** as an electric signal to an external device by way of the connector **58**.

The lubricant deterioration sensor **139a** can also be separately equipped with a sensor other than the RGB sensor **53**. For instance, when a temperature sensor for detecting a temperature of the lubricant **131a** is included in the electronic parts group **50**, the lubricant deterioration sensor **139a** can output a temperature detected by the temperature sensor to an external device as an electric signal by way of the connector **58**.

As described above, the respective lubricant deterioration sensors, like the lubricant deterioration sensor **139a**, detect colors from light of, among white light rays emitted from the white LED **52**, wavelengths that are not absorbed by contaminants in the lubricant **131a** in the oil clearance **40a** by use of the RGB sensor **53**, so that colors of the contaminants in the

lubricant **131a** of the speed reducer **131** can be instantly detected. In other words, the respective lubricant deterioration sensors can instantly specify, on the basis of the colors detected by the RGB sensor **53**, types and amounts of contaminants in the lubricant **131a** of the speed reducer **131** by use of an external device, like a computer. Therefore, the respective speed reducers, such as the speed reducer **131**, and the industrial robot **100** can instantly predict occurrence of a failure. In relation to the respective lubricant deterioration sensors, electronic parts that specify types and amounts of contaminants in lubricants from the colors detected by the RGB sensor **53** can also be included in the electronic parts group **50**.

The lubricant **131a** is often doped with various additives; for instance, a friction reducer intended for reducing friction on a friction surface, such as organic molybdenum like MoDTC and MoDTP; an extreme pressure additive, like an SP-based additive, intended for enhancing an extreme pressure characteristic, i.e., a capability of inhibiting seizure of the friction surface; and a dispersing agent, like Ca sulfonate, intended for inhibiting occurrence and adhesion of sludge. The additives settle out and are separated from the lubricant **131a** with a progress in deterioration of the lubricant **131a**. Specifically, a decrease in the amounts of additives in the lubricant **131a** can be utilized for predicting occurrence of a failure in the speed reducers or the industrial robot **100**. In addition to specifying the amount of iron powder in the lubricant **131a**, the respective lubricant deterioration sensors can also specify, from detected colors, a degree of deterioration of base oil that is a concomitant of a reduction in the amounts of additives added to the lubricant **131a** and an increase in amounts of contaminants, such as sludge. Therefore, when compared with the related art technique that enables prediction of occurrence of a failure in the speed reducers only on the basis of a concentration of iron powder, the speed reducers and the industrial robot **100** can enhance a degree of accuracy of prediction of a prediction.

In each of the lubricant deterioration sensors, the light emitting element is a white LED that emits white light. For this reason, when compared with a configuration in which the light emitting elements are lamps other than the LED, the sensors can be miniaturized. Therefore, the respective speed reducers and the industrial robot **100** can be miniaturized. In this respect, the light emitting element of the invention also includes an element other than the white LED. For instance, the light emitting element may also be a lamp other than an LED. Also, the light emitting element can also include a red LED or a red lamp other than the LED, a green LED or a green lamp other than the LED, a blue LED or a blue lamp other than the LED, and white light can be emitted by a combination of colors of light emitted from the LEDs or colors of light emitted from the lamps other than the LEDs.

In each of the lubricant deterioration sensors, the reflection surfaces **41b** and **42b** for bending the optical path **10a** are formed on the clearance forming member **40**. Therefore, when compared with the configuration in which the optical path **10a** from the white LED **52** to the RGB sensor **53** is straightforward, the entirety of the sensor can be miniaturized by placing the white LED **52** and the RGB sensor **53** in close proximity to each other. Further, in each of the lubricant deterioration sensors, the clearance forming member **40** plays the role of bending the optical path **10a** as well as the role of creating the oil clearance **40a**. Hence, when compared with a configuration separately provided with a member for bending the optical path **10a** instead of the clearance forming member **40**, the number of parts can be curtailed. Consequently, the

speed reducers and the industrial robot **100** can be miniaturized and subjected to a decrease in the number of parts.

In particular, in each of the lubricant deterioration sensors, the clearance forming member **40** is made up of the two rectangular prisms **41** and **42** on which there are formed the reflection surfaces **41b** and **42b** for effecting 90-degree refraction of the optical path **10a**. The optical path **10a** is subjected to 180-degree refraction by means of the reflection surfaces **41b** and **42b** of the two rectangular prisms **41** and **42**, and the oil clearance **40a** is created between the two rectangular prisms **41** and **42**. Hence, the lubricant deterioration sensor can be miniaturized by means of a simple configuration that includes a smaller number of parts. Consequently, the respective speed reducers and the industrial robot **100** can be miniaturized by means of a simple configuration that includes a smaller number of parts.

Each of the lubricant deterioration sensors is equipped with the holder **30** that surrounds at least a portion of the optical path **10a**. The surface of the holder **30** is treated with antireflection processing. Hence, the RGB sensor **53** can be prevented from experiencing unwanted reflected light. Hence, when compared with the configuration in which the RGB sensor **53** experiences unwanted reflected light, each of the lubricant deterioration sensors can enhance the detection accuracy of colors of contaminants in the lubricant **131a**. Therefore, the respective speed reducers and the industrial robot **100** can enhance the accuracy of prediction of a failure.

In each of the lubricant deterioration sensors, the surfaces of the clearance forming member **40** that create the oil clearance **40a**; namely, the exit surface **41c** of the rectangular prism **41** and the incident surface **42a** of the rectangular prism **42**, can also be subjected to oil repellent treatment. In relation to each of the lubricant deterioration sensors, when the exit surface **41c** of the rectangular prism **41** and the incident surface **42a** of the rectangular prism **42** are given oil repellent treatment, the lubricant **131a** can easily flow through the oil clearance **40a**. Therefore, when compared with a configuration in which the lubricant **131a** becomes easily congested in the oil clearance **40a**, the detection accuracy of colors of contaminants in the lubricant **131a** can be enhanced. Moreover, in relation to each of the lubricant deterioration sensors, when the exit surface **41c** of the rectangular prism **41** and the incident surface **42a** of the rectangular prism **42** are given oil repellent treatment, the exit surface **41c** of the rectangular prism **41** and the incident surface **42a** of the rectangular prism **42** become less susceptible to stains, so that degradation of detection accuracy of colors of contaminants in the lubricant **131a**, which would otherwise be caused by adhesion of stains on the exit surface **41c** and the incident surface **42a**, can be inhibited. Therefore, the respective speed reducers and the industrial robot **100** can enhance the accuracy of prediction of a failure.

In each of the lubricant deterioration sensors, the layout of the white LED **52** and the RGB sensor **53** may also be different from that described in connection with the embodiment. For instance, in each of the lubricant deterioration sensors, the optical path **10a** from the white LED **52** to the RGB sensor **53** may also be straightforward.

In each of the lubricant deterioration sensors, the optical path **10a** can also be refracted by means of a configuration other than the rectangular prism.

In each of the lubricant deterioration sensors, a battery; for instance, a cell, can also be used as power supply means, and wireless communication; for instance, can also be used as means for outputting a detection result to an external device.

The locations where the respective lubricant deterioration sensors are installed are not restricted to those described in

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connection with the embodiment. It is preferable that the locations be set as appropriate in accordance with applications of the industrial robot **100**.

The patent application is based on Japanese Patent Application JP-2010-269097 (filed on Dec. 2, 2010) and Japanese Patent Application JP-2011-3853 (filed on Jan. 12, 2011), the subject matters of which are incorporated herein by reference in their entireties.

## INDUSTRIAL APPLICABILITY

The speed reducer for an industrial robot according to the present invention enables instant prediction of a failure.

## REFERENCE SIGNS LIST

- 10a** OPTICAL PATH
- 20** SUPPORT MEMBER
- 30** HOLDER (OPTICAL PATH SURROUNDING MEMBER)
- 40** CLEARANCE FORMING MEMBER
- 40a** OIL CLEARANCE
- 41** RECTANGULAR PRISM
- 41b** REFLECTION SURFACE
- 41c** EXIT SURFACE (SURFACE THAT MAKES UP OIL CLEARANCE)
- 42** RECTANGULAR PRISM
- 42a** ENTRANCE SURFACE (SURFACE THAT MAKES UP CLEARANCE)
- 42b** REFLECTION SURFACE
- 52** WHITE LED (LIGHT EMITTING ELEMENT)
- 53** RGB SENSOR (COLOR RECEIVING ELEMENT)
- 100** INDUSTRIAL ROBOT
- 112 TO 116** ARM
- 120, 130, 140, 150, 160, 170** JOINT
- 131** SPEED REDUCER (SPEED REDUCER FOR INDUSTRIAL ROBOT)
- 131a** LUBRICANT
- 132** SPEED REDUCER MAIN BODY
- 137a, 137b, 139a, 139b** LUBRICANT DETERIORATION SENSOR

The invention claimed is:

- 1.** A speed reducer for an industrial robot, comprising:
  - a speed reducer main body having a lubricant, the speed reducer main body is formed with an engageable portion; and
  - a lubricant deterioration sensor to detect deterioration of the lubricant in the speed reducer main body, wherein the lubricant deterioration sensor includes
    - a light emitting element to emit light,
    - a color light receiving element to detect a color of received light,
    - a clearance forming member forming an oil clearance in which the lubricant enters, and
    - a support member supporting the light emitting element, the color light receiving element, and the clearance forming member,
- the clearance forming member being light-transmissive so that the light emitted from the light emitting element is transmittable therethrough,
- the oil clearance is provided on an optical path from the light emitting element to the color light receiving element,
- a reflection surface for bending the optical path is formed on the clearance forming member,
- the clearance forming member has two rectangular prisms each of which has the reflection surface for bending part

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of the optical path at 90-degree angle, so that the entire optical path is bent at 180-degree angle by the reflection surfaces of the two rectangular prisms,

the oil clearance is formed between the two rectangular prisms,

the support member includes an engaging portion and a tool contact portion,

the engageable portion of the speed reducer main body is formed through the speed reducer main body such that a tool is engageable with the tool contact portion from outside of the speed reducer main body, so that the engaging portion of the support member is secured to the engageable portion of the speed reducer main body thereby said lubricant deterioration sensor is fixed onto the speed reducer main body,

when said lubricant deterioration sensor is fixed onto the speed reducer main body, the oil clearance is positioned further inwardly from the internal surface of the speed reducer main body; and

a groove surrounding an opening of a space on the optical path between the light emitting element and the clearance forming member is formed on a surface of the support member to which the clearance forming member is attached so as to prevent an adhesive entering into the space.

**2.** The speed reducer for an industrial robot according to claim **1**, wherein the light emitting element is a white LED configured to emit white light.

**3.** The speed reducer for an industrial robot according to claim **1**, further comprising:

an optical path surrounding member for surrounding at least a portion of the optical path,

wherein a surface of the optical path surrounding member is treated with antireflection processing.

**4.** The speed reducer for an industrial robot according to claim **1**, wherein the surfaces of the clearance forming member that forms the oil clearance are treated with oil repellent treatment.

**5.** The speed reducer for an industrial robot according to claim **1**, wherein the support member further includes a tool contact portion and said engaging portion is a screw portion and said engageable portion is a tapped hole formed through the speed reducer main body.

**6.** The speed reducer for an industrial robot according to claim **5**, wherein said tool contact portion is disposed outside of the speed reducer main body such that a tool is engageable with the contact portion from outside of the speed reducer main body.

**7.** The speed reducer for an industrial robot according to claim **1**, wherein the tool contact portion has an outer diameter larger than an outer diameter of the engaging portion so that an O-ring is engaged on the engaging portion located between the tool contact portion and the engageable portion.

**8.** An industrial robot comprising:

an arm;

a speed reducer, having a lubricant disposed therein, for a joint of the arm; and

a lubricant deterioration sensor to detect deterioration of the lubricant of the speed reducer, wherein

the lubricant deterioration sensor has

a light emitting element to emit light,

a color light receiving element to detect a color of received light,

a clearance forming member forming an oil clearance in which the lubricant enters, and

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a support member supporting the light emitting element, the color light receiving element, and the clearance forming member,

the clearance forming member being light-transmissive so that the light emitted from the light emitting element is transmittable therethrough,

the oil clearance is provided on an optical path from the light emitting element to the color light receiving element,

a reflection surface for bending the optical path is formed on the clearance forming member,

the clearance forming member has two rectangular prisms each of which has the reflection surface for bending part of the optical path at 90-degree angle, so that the entire optical path is bent at 180-degree angle by the reflection surfaces of the two rectangular prisms,

the oil clearance is formed between the two rectangular prisms,

said speed reducer includes a main body which has a support member formed with an engageable portion and said lubricant deterioration sensor is formed with an engaging portion,

the support member includes an engaging portion and a tool contact portion,

the support member includes an engaging portion and a tool contact portion, the engageable portion of the main body of the speed reducer is formed through the main body such that a tool is engageable with the tool contact portion from outside of the main body, so that the engaging portion of the support member is secured to the engageable portion of the main body thereby said lubricant deterioration sensor is fixed onto the speed reducer main body,

when said lubricant deterioration sensor is fixed onto the speed reducer main body, the oil clearance is positioned further inwardly from the internal surface of the speed reducer main body; and

a groove surrounding an opening of a space on the optical path between the light emitting element and the clearance forming member is formed on a surface of the support member to which the clearance forming member is attached so as to prevent an adhesive entering into the space.

9. The speed reducer for an industrial robot according to claim 8, wherein the support member further includes a tool contact portion and said engaging portion is a screw and said engageable portion is a tapped hole formed through the speed reducer main body.

10. The speed reducer for an industrial robot according to claim 9, wherein said tool contact portion is disposed outside of the speed reducer main body such that a tool is engageable with the contact portion from outside of the speed reducer main body.

11. The speed reducer for an industrial robot according to claim 8, wherein the tool contact portion has an outer diameter larger than an outer diameter of the engaging portion so that an O-ring is engaged on the engaging portion located between the tool contact portion and the engageable portion.

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12. A speed reducer for an industrial robot, comprising:

a speed reducer main body having a lubricant and formed with an engageable portion; and

a lubricant deterioration sensor to detect deterioration of the lubricant in the speed reducer main body, wherein the lubricant deterioration sensor includes:

a light emitting element to emit light,

a color light receiving element to detect a color of received light,

a clearance forming member forming an oil clearance in which the lubricant enters, and

a support member supporting the light emitting element, the color light receiving element, and the clearance forming member,

the clearance forming member being light-transmissive so that the light emitted from the light emitting element is transmittable therethrough,

the oil clearance is provided on an optical path from the light emitting element to the color light receiving element,

a reflection surface for bending the optical path is formed on the clearance forming member,

a holder with anti-reflection treatment, provided inside of the support member, said holder surrounds at least a portion of the optical path;

the clearance forming member has two rectangular prisms, each of which has the reflection surface for bending part of the optical path at a 90-degree angle, so that the entire optical path is bent at 180-degree angle by the reflection surfaces of the two rectangular prisms,

the oil clearance is formed between the two rectangular prisms,

the support member includes an engaging portion and a tool contact portion,

the engageable portion of the speed reducer main body is formed through the speed reducer main body such that a tool is engageable with the tool contact portion from outside of the speed reducer main body, so that the engaging portion of the support member is secured to the engageable portion of the speed reducer main body thereby said lubricant deterioration sensor is fixed onto the speed reducer main body,

when said lubricant deterioration sensor is fixed onto the speed reducer main body, the oil clearance is positioned further inwardly from the internal surface of the speed reducer main body; and

a groove surrounding an opening of a space on the optical path between the light emitting element and the clearance forming member is formed on a surface of the holder to which the clearance forming member is attached so as to prevent an adhesive entering into the space.

13. The speed reducer for an industrial robot according to claim 12, wherein the tool contact portion has an outer diameter larger than an outer diameter of the engaging portion so that an O-ring is engaged on the engaging portion located between the tool contact portion and the engageable portion.

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